

Work Order ID 70357

Friday, June 03, 2011 10:50:59 AM

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Item ID: D412-702-315

Accept

Revision ID:

Item Name: Harness Assembly

Setup Start

Stop

Start Date: 6/3/2011 Start Qty: 1.00

Required Date: 6/6/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9511

A

100

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.49

11/06/03

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

120

0.00



Packaging

Memo

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-315

CHG001

Location: 967

PPP Rev:

11/06/03

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Item ID: D412-702-315

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 6/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/7
MF
11-06-03

Picklist Print

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Work Order ID: 70357

Parent Item: D412-702-315

Parent Item Name: Harness Assembly



Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3573-5 Adapter		Manufactured	No			100	Each	35.0000	1	1			
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Location	Loc Qty	Loc Code
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GA	35	
31863	35	

D4088-041 Shoulder Harness		Manufactured	No			100	Each	21.0000	1	1		11/06/03	
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Location	Loc Qty	Loc Code
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ST272A	21	
68300	9	
68873	12	

MS24693-S272 Screw		Purchased	No			100	Each	83.0000	4	4			
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Location	Loc Qty	Loc Code
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ST288	83	
116391	11	
116737	22	
117677	50	

AN960JD10LL Washer		Purchased	No			100	Each	3,809.000	4	4			
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Location	Loc Qty	Loc Code
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ST349	3809	
19085	472	
19600	3337	

4 11/06/03

Picklist Print

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Work Order ID: 70357

Parent Item: D412-702-315

Parent Item Name: Harness Assembly



Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,481.000

4

4



Nut

Location

Loc Qty

Loc Code

ST300

2481

116391

11

116540

16

116549

754

117441

800

117601

400

117885

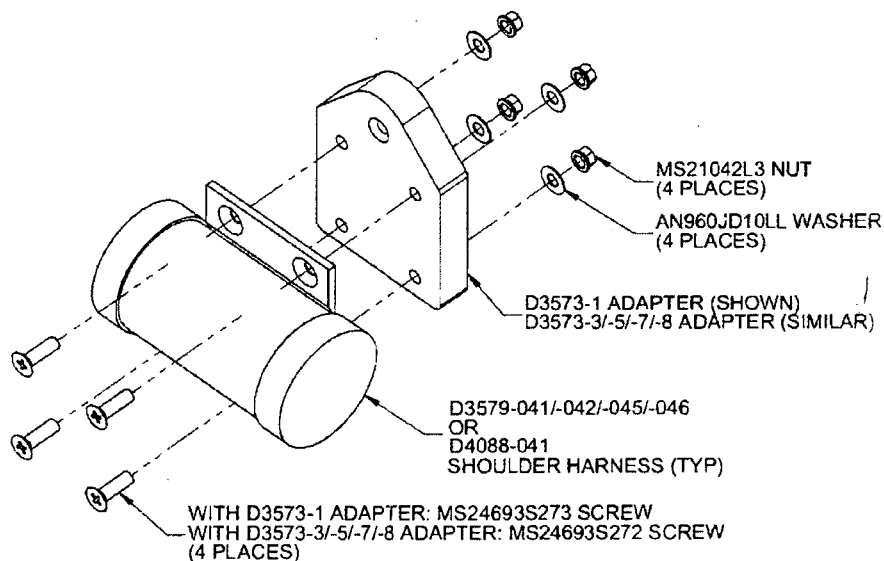
500

4 11/06/03

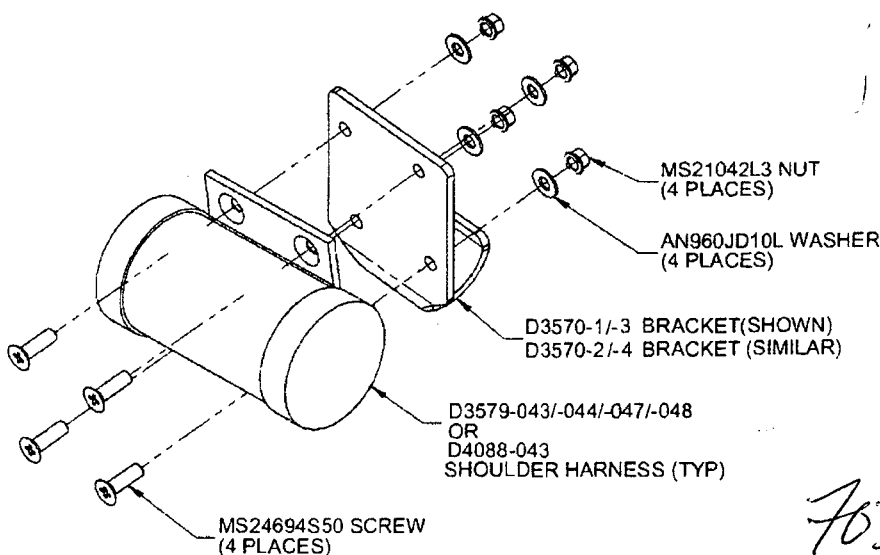
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Shop Packet Print

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES**



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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